

# **H2Teesside Project**

#### Planning Inspectorate Reference: EN070009

Land within the boroughs of Redcar and Cleveland and Stockton-on-Tees, Teesside and within the borough of Hartlepool, County Durham

The H2 Teesside Order

Document Reference: 8.11.1 Response to ExQ1 General and Cross Topic

Planning Act 2008



#### Applicant: H2 Teesside Ltd

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### 1.0 INTRODUCTION

#### 1.1 Overview

- 1.1.1 This document has been prepared on behalf of H2 Teesside Limited (the 'Applicant'). It relates to an application (the 'Application') for a Development Consent Order (a 'DCO'), that was submitted to the Secretary of State for Energy Security and Net Zero ('DESNZ') on 25 March 2024, under Section 37 of 'The Planning Act 2008' (the 'PA 2008') in respect of the H2Teesside Project (the 'Proposed Development').
- 1.1.2 The Application has been accepted for examination. The Examination commenced on 29 August 2024.

#### 1.2 The Purpose and Structure of this document

1.2.1 The purpose of this document is to set out the Applicant's responses to the Examining Authority's ExQ1 Response to ExQ1 General and Cross Topic, which were issued on 4 September 2024 [PD-008]. This document contains a table which includes the reference number for each relevant question, the ExA's comments and questions and the Applicant's responses to each of those questions.

Table 1-1 Applicant's Responses to ExQ1 General and Cross Topic

EXQ1	QUESTION TO:	QUESTION:	APPLICANT'S RESPONSE
Q.1.1.1	Applicants	Clarification/ Explanation. Paragraph 6.1.23 of the Applicant's Statement of Reasons (SoR) [APP-024] details two areas of 'White Land'. These can be seen on the Land Plans [AS-003] Sheets 4 and 15. Please explain why the Order Limits are shown as such and what the need is for this 'White Land'.	The areas of 'White Land' are within Wilton Interna Bewley village (shown on sheet 19 and sheet 4 of the the Applicant is not seeking any powers over this land During the statutory consultation these plots had be Proposed Development. However, in response to fee landowners and Cowpen Bewley village, further dee the Applicant was able to determine that it no long design work was completed immediately prior to the Application. As stated in 6.1.23 of the Statement of Applicant wanted to demonstrate to the landowner community at Cowpen Bewley that it did not require undertaken. The Applicant decided that the most en- circumstances was to show this on the Land Plans at that this land is not required.
			As stated in the Change Notification Report [PDA-0 to 2.4.8, the 'White Land' plots will be removed ent change request.
Q.1.1.2	Applicants	Clarification/ Explanation. Is there an optimum or target width of pipeline corridor proposed to establish the Application Boundary? Where this is exceeded, please explain the need for this additional width.	The typical construction width for the buried pipeli pipeline, giving a total corridor width of 34m. For buried sections this width allows space for the pipeline, vehicle and passing lane, and storage area Reducing the width compromises either the safety construction, as for example excavated spoil must b elsewhere, then later returned.
			For above ground corridors, the width is primarily of corridor width. Typically, this includes fencelines, ex- and a service lane. The Order limits include the ent corridor rather than 17m either side of the propose the proposed pipeline relative to the existing pipeli course of the design phase. An example of a change proposed pipeline from one side to the other side of space reasons. This would be developed in conjunc pursuant to their Protective Provisions to ensure th construction methodology and design, accounting to operational requirements.



national and close to Cowpen f the Land Plans [AS-003]) and a land.

d been included as part of the o feedback received from the design work was undertaken and nger required these plots. This o the submission of the DCO of Reasons [APP-024], the her at Wilton and the local uire this land for works to be t efficient way to do this in the s as 'White Land' to make it clear

-019] at paragraphs 2.3.5, 2.4.6 entirely as part of the Applicant's

eline is 17m either side of the

ne trench, working area for the reas of topsoil and subsoil. ty or efficiency (speed) of st be transported and stored

y dictated by the existing existing pipelines and supports, entire width of the existing osed pipeline as the location of elines may change over the nge would be to move the e of the pipeline corridor for unction with the asset owners, the most appropriate og for their specific safety and

EXQ1	QUESTION TO:	QUESTION:	APPLICANT'S RESPONSE
			Some areas exceed the typical width for location-specific reasons. These are summarised below, and are explained in more detail in the Order Width Limit Explanatory Note submitted at Deadline 2 alongside this document (Document reference 8.13): <ul> <li>Installed by HDD:</li> <li>Tees Crossing</li> <li>Greatham Creek Crossing</li> </ul> <li>Design uncertainty due to 3<sup>rd</sup> parties: <ul> <li>Cowpen Bewley pipeline corridor</li> <li>Bran Sands Corridor</li> <li>NZT/NEP approach corridor</li> </ul> </li> <li>Constructability constraints: <ul> <li>Billingham high pipe racks</li> <li>Wilton congested pipeline corridors</li> </ul> </li>
Q.1.1.3	Applicants	Clarification/ Explanation. Please explain if it is necessary for agreements to supply hydrogen to all business areas before installing pipelines to those sites. If so, please outline the status of these agreements, accepting that these may be commercially sensitive.	The Applicant is proposing to construct a hydrogen distribution network that connects the major industrial areas across Teesside, providing industrial consumers with access to low carbon hydrogen as an alternative fuel source or process feedstock.Construction of the Applicant's hydrogen network is based on overall anticipated demand, from:
			<ul> <li>existing industrial consumers;</li> <li>new organisations looking to develop businesses across Teesside, supporting the Tees Valley Combined Authority ambition "to become the world's first Net Zero industrial cluster by 2040" and create jobs for the ; and</li> <li>future connections to third party hydrogen transportation and storage developments, including a UK and regional hydrogen transmission system (e.g. 'Project Union') that is being planned to support the UK Government's net zero 2050 target.</li> </ul>
			Prospective consumers will be able to connect to the proposed hydrogen network throughout the life of the Proposed Development. The Proposed Development does not require agreements to supply hydrogen to all business areas before installing ninelines to those sites it is creating a
			all business areas before installing pipelines to those sites – it is creating a network to facilitate conversion to hydrogen across a cluster location (i.e.



EXQ1	QUESTION TO:	QUESTION:	APPLICANT'S RESPONSE
			Teesside) identified by Government as being hard to decarbonise. The network has been developed to connect to concentrations of a number of potential customers within Teesside in Greatham, Billingham, North Tees, Wilton and Sea Sands, as well as to the options for connecting to the regional and UK hydrogen transmission system.
			As such, the Applicant is not reliant on specific customers to develop out the pipeline network. Without a network being built, these concentrations will not be able to decarbonise.
			Notwithstanding the above, the Applicant is continuing to work with a number of prospective specific customers across Teesside, as they develop their own hydrogen conversion plans, and is negotiating commercial terms for the supply of hydrogen to several prospective customers within those concentrations.
Q.1.1.4	Applicants	Plan/ Information sought. Please provide a version of the Works Plans which show all the indicative works (pipelines, electrical supply, water, gas etc) together on a single set of plans	The Applicant has submitted a set of integrated Works Plans (Document reference: 2.4a) into Examination alongside this document.
Q.1.1.5	National Grid	Clarification. Please confirm that the location of the proposed Above Ground Installation (AGI) next to the pylon and Saltholme Sub Station, as shown on Works Plans [AS-005] Sheet 15 of 44, is acceptable. Please also comment on any other locations where the Order Limits are in close proximity to similar infrastructure.	The Applicant notes that the Order limits for the AGI near Saltholme substation are 15m from the pylon. This is deemed suitable at this early design phase but is subject to electrical interference calculations and constructability reviews for working near overhead lines (noting that best practice is 5-10m). The AGI is expected to be smaller than the area shown on the Land Plans, and is likely to be placed to the western side of the Order Limits, away from the substation.
			North of the Saltholme Substation, the pipeline route is parallel to overhead lines and pylons and so an offset of 40m has been applied. This offset is based on National Grid Guidance and will be verified by electrical interference calculations in later design phases.
Q.1.1.6	Applicants	Clarification. The Indicative Hydrogen Distribution Network Plan [AS-008], sheet 14 of 16, shows a small part of the indicative pipeline outside of the Order Limits in the lower left side of the plan. Please confirm the status of this.	This is an error in the drawing – the Applicant confirms that the pipeline routing will be within the Order limits.
Q.1.1.7	Applicants/ Environment Agency (EA)	Clarification/ Views sought The Examining Authority (ExA) notes the use of Amine products within the proposed Carbon Capture element of the Proposed Development and would ask:	<ul> <li>The amines are part of a closed system meaning no amine emissions to air will occur from the operational process. Yes, the Environment Agency will evaluate and regulate the use of amine products as part of</li> </ul>



EXQ1	QUESTION TO:	QUESTION:	APPLICANT'S RESPONSE
		By what mechanisms are the use of Amine products controlled (ie do they form part of the Environmental Permit (EP) controls)? Should the control of Amine products be dealt with through the Development Consent Order (DCO)?	their determination of the Environment Proposed Development. ii) The Applicant do not believe this is req be controlled by the Environmental Per
Q.1.1.8	Applicants	Clarification/ Information sought. Chapter 5 (Construction Programme and Management) of the Environmental Statement (ES) [APP-057] refers to a range of 'Permitted Preliminary Works' that could be undertaken prior to discharge of any DCO requirements. The Applicant is requested to provide a definitive list of the works that it proposes could be undertaken, particularly regarding the final bullet at paragraph 5.3.8 (ie "any other works agreed by the relevant planning authority"). In addition to the above, the Applicant is requested to explain what process would be in place to ensure that such activities did not give rise to materially new or different effects from that assessed in the ES, and how any potential adverse effects associated with such activities would be mitigated in the absence of final management plans.	Article 2(1) (Interpretation) of the draft Develop provides the following definition for Permitted Preli 'means works consisting of environmental surveys and protection of existing infrastructure, and other of assessing ground conditions, the preparatio contractors, the provision of temporary means of construction, temporary access roads, paving, div laying of services (but not including the laying of c and 8), the temporary display of site notices or adve agreed by the relevant planning authority, provide any materially new or materially different envi- assessed in the environmental statement.' A similar approach to both the structure and wor precedent in The Net Zero Teesside Order 2024 at reflect the desire of the Applicant to ensure the infrastructure that is the Proposed Development ca as possible, and are focussed on initial work construction start. The process in place to ensure that activities did nu different effects from that assessed in the Environ Requirement 15 (Construction environmental man the draft DCO. Requirement 15(1) provides that no part of the F Permitted Preliminary Works Construction Environ CEMP) for that part has been submitted to and app authority. Requirement 15(2) states that the PPV accordance with the Framework CEMP to the extent



ental Permit application for the

equired as the use of Amines will Permit.

lopment Consent Order [AS-013] reliminary Works (PPW) as follows:

eys, geotechnical surveys, surveys ther investigations for the purpose tion of facilities for the use of of enclosure and site security for diversion of existing services and of any of Work Nos. 2, 3, 4, 5, 6, 7 dvertisements and any other works ided that these will not give rise to nvironmental effects from those

vording of the PPW definition has and numerous other DCOs. They that the critical national priority can be developed as expeditiously orks that facilitate main works

I not give rise to materially new or conmental Statement is provided in nanagement plan) in Schedule 2 to

e PPW may be carried out until a conmental Management Plan (PPW approved by the relevant planning PW CEMP must be in substantial tent that it is relevant to the PPW.

EXQ1	QUESTION TO:	QUESTION:	APPLICANT'S RESPONSE
			Consequently, the activities are mitigated and constrained by the fact that the relevant planning authority has to approve the PPW CEMP before any PPW can start and the PPW must be in accordance with the Framework CEMP [APP-043].
			Furthermore, it is noted that where relevant, permitted preliminary works have not been excluded from relevant DCO Requirements.
Q.1.1.9	Applicants	Clarification/ Additional information. Paragraph 4.3.2 of ES Chapter 4 (Proposed Development) [APP-056] states that natural gas will be the feedstock for the hydrogen production process. However, no estimation of the volume/ quantum of natural gas required appears to have been provided in the ES.	A maximum of approximately 60.5 tonnes per hour of natural gas is anticipated to be required by the Proposed Development as detailed in Table 19-7 of Chapter 19 Climate Change [APP-072].
		Can the Applicant provide an estimate of what volume of natural gas feedstock it anticipates will be required in the operation of the Proposed Development?	The Applicant has provided a full and considered response to the RR from CEPP in the response to Relevant Representations [REP1-007].
		Additionally, the ExA notes the Relevant Representation (RR) from Climate Emergency Planning and Policy [RR-007] and would ask the Applicant for its full and considered response to that RR, especially in regard to the full impacts of the project under different natural gas supply scenarios, including the project running entirely or at least partially on imported Liquid Natural Gas.	
Q.1.1.10	Applicants	Clarification. The Applicant is requested to clarify what is meant by "up to approximately 1.2 Gigawatt Thermal" (GWth) of production capacity as specified in Work No. 1 of the draft DCO [AS- 013]. Is it considered that the Proposed Development could generate more than 1.2GWth and, if so, explain how this is reflected in the relevant assessments of the ES, noting that paragraph 4.3.7 of ES Chapter 4 (Proposed Development) [APP-056], states	The planned production capacity is 600 MWth lower heating value for each of Work No. 1A.1 and Work No. 1A.2. The combined production capacity from both work numbers is therefore 1.2 GWth lower heating value. As such, the Applicant acknowledges the ambiguity and has updated the word "approximately" to read 'up to' in Schedule 1 to the DCO.
Q.1.1.11	Applicants	that the production capacity is up to 1.2GWth.Clarification/ ExplanationES Chapter 4 (Proposed Development) [APP-056] explains that the ProposedDevelopment and the Net Zero Teesside (NZT) project share infrastructure, including the connection to the Carbon Dioxide (CO2) export pipeline. The shared and overlapping infrastructure is shown on the Applicant's H2Teesside and NZT Main Site Shared Area Plan [APP-020]. This was envisaged at scoping stage, but the scoping boundary did not include the main NZT site. The Applicant is requested to explain why the main NZT site	The Proposed Development and Net Zero Teesside and Northern Endurance Partnership will have a number of interconnections between them, including water discharge, CO2 export, natural gas import pipelines and power import cables. The inclusion of the entirety of the NZT Order Limits was to account for the fact that the Applicant was and is continuing to work with the NZT project team to
		has been incorporated into the proposed Order Limits and confirm any implications for the assessment in the ES. In responding to this question, the ExA notes your 'Change Notification Report' [PDA-019] and Change No. 2.C. However, it is conscious that no formal Change Request submission has yet been made and would seek your response in the absence of such a submission	agree the final termination points and routings for these connections and as the design is still progressing on both the H2Teesside and NZT projects, the entirety of the Main Site of NZT was included to allow these technical interfaces discussions to progress and the extent of the H2Teesside Order Limits on the NZT Main Site to be refined once the final termination points and routings are finalised between the two projects. The forthcoming Change Request reflects the progress that has been made in these discussions to date.



EXQ1	QUESTION TO:	QUESTION:	APPLICANT'S RESPONSE
			The Applicant can confirm that the ES was based o application plans. No change to the scope of the as addition of the NZT Main Site to the Order limits p
Q.1.1.12	Applicants STDC	Clarification/ Explanation. When asked to submit an outline Operational Environmental Management Plan (OEMP) with the DCO application you stated that an outline OEMP has not been submitted as it would be prepared by the contractor when appointed. The EXA notes: the draft DCO [AS-013] does not include a requirement for submission and approval of an OEMP; you have listed operational mitigation in the Applicant's 'Schedule of Operational Mitigation and Monitoring' [APP-042] but this is not listed as a certified document in the draft DCO; and Sections 1.5 and 2 of the Applicant's 'Schedule of Operational Mitigation and Monitoring' [APP-042] indicates how operational mitigation would be secured (ie through other management plans, DCO requirements, EPS or regulatory requirements. Bearing the above in mind, please advise how it is intended to secure the outline OEMP (ie through the DCO or another mechanism)?	<ul> <li>The draft DCO [AS-013] does not include a recapproval of an Operational Environmental Manage is not required.</li> <li>This is because the operational mitigation (as set Mitigation and Monitoring [APP-042]) is eithe Requirement or the mitigation will be provided by a regulatory regime sitting outside of the remit of the The Requirements in Schedule 2 to the draft DC phase mitigation and related management plans the and there is nothing further to be covered by a sepa Management Plan (OEMP).</li> <li>The operation-related mitigation and plans secured</li> <li>Landscape and Biodiversity Management P 4(4));</li> <li>Indicative Lighting Strategy (Operation) (Re</li> <li>Site security measures (Requirement 8(2));</li> <li>Fire prevention (Requirement 9(2));</li> <li>Surface and foul water drainage (Requirem substantial accordance with the mitigation of the ES, the Flood Risk Assessment, Indica Plan, Nutrient Neutrality Assessment and V Assessment;</li> <li>Flood risk mitigation (Requirement 11(3) ar which must be in accordance with the prime Assessment; and</li> <li>Aviation warning light to be installed during The Schedule of Operational Mitigation and Mori Operational mitigation and monitoring, but it is r draft DCO because while it does cover elements the it also covers other regulatory requirements and p DCO. As such, it would not be appropriate to be a</li> </ul>



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on the Order limits set out in the
assessments arose from the
post Scoping Opinion.
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requirement for submission and
gement Plan (OEMP) because one
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et out in Schedule of Operational
ner already secured by a DCO
a permit or as a result of another
the DCO.
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DCO provides for the operational that are to be secured by the DCO, parate Operational Environmental

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red by DCO Requirement include:
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Plan for operation (Requirement
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Requirement 6(2));
);
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ment 10(3)) and details must be
n measures set out in chapter 9
icative Surface Water Drainage
Water Framework Directive
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and (4)) scheme during operation
inciples in the Flood Risk
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ing operation (Requirement 23).
onitoring [APP-042] sets out the
not a certified document in the
that are secured as Requirements
permits that sit outside the draft
a certified document in the draft
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EXQ1	QUESTION TO:	QUESTION:	APPLICANT'S RESPONSE
			DCO but it is included in the DCO Application an understand the layers of operational mitigation an
Q.1.1.13	Applicants	Update. The Applicant is requested to provide an updated iteration of the Other Consents and Licences Statement [APP-037], including an update in regard to the status of its EP application submitted to the EA and any progress in relation to the Control of Major Accident Hazards (COMAH) licence. In responding to this question please include the date of the submission of the EP Application/ COMAH Licence submission, whether the EA/ HSE consider the EP Application/ COMAH Licence submission to be valid, the EP/ COMAH Licence Application/ submission reference number allocated by the relevant body (ie EA or HSE) and confirm the status of those applications/ submissions (ie, are they valid, under consideration, determined, etc.).	Environment Permit (EP) Application The Environmental Permit application was submitt On 7 <sup>th</sup> August 2024 the Applicant received a letter additional information. This information will be set 11 October 2024. The Applicant has been in discuss that this supplementary information will enable ou made' status and therefore be considered valid by taken forward for determination. The EP application EPR/AP3328SQ/A001. Control of Major Accident Hazards (COMAH) Regu The Applicant is engaging with the HSE as part of of Coast Cluster. At present it is too early to make CO but the Applicant will work with the HSE to agree a H2 Teesside construction programme. As per HSE documentation is to be submitted 'within reasona construction', normally 3-6 months, and this is typ and not at this stage of design development.
Q.1.1.14	Applicants	Clarification/ Update The South Tees Group (STG) at paragraph 5.2 of its RR [RR-003] refer to sensitive receptors as set out in ES Chapter 3 (Description of the Existing Area) [APP-055] relating only to residential properties and ecological designations. However, it notes existing industrial uses within the Teesworks Masterplan area have not been included. Please review and include all sensitive receptors, as appropriate, within the ES or explain why all such sensitive receptors do not need to be considered in the ES.	The intention of the sensitive receptors presented contextualise the immediate environment surroun Development and is not intended to be a definitive have been considered in the Environmental Staten Each technical chapter (Chapters 8 – 22) [APP-060] sensitive receptors to be assessed in accordance w methodology, this is set out in each technical of Following Statutory Consultation, the Northumbria were included as a receptor within the noise asses 11: Noise and Vibration [APP-063] (ES Volume I, EN Northumbrian Water Bran Sands offices are includ identified no likely significant effects for this NSR d or decommissioning.
			The Seal Sands Offices are also included in the ass industrial uses would be classified as low sensitivit



n as a useful aid for the ExA to and monitoring being proposed.

nitted to the EA on 14<sup>th</sup> June 2024. Ser from the EA requesting sent back to the EA no later than cussion with the EA and expect our application to achieve 'duly by the Environment Agency and tion reference is

#### gulations

f discussions on behalf of the East COMAH submissions to the HSE e a timeline that aligns with the SE guidance COMAH hable time before start of ypically following detailed design

ed in Chapter 3 [APP-055] is to unding the Proposed ive list of sensitive receptors that ement.

50] – [APP-075] identifies the with discipline specific I chapter.

rian Water Bran Sands offices essment, presented in Chapter EN070009/APP/6.2). uded as NSR H7. Table 11-34 during construction, operation

ssessment as NSR H4. Other vity, due to typical 8 hour work

EXQ1	QUESTION TO:	QUESTION:	APPLICANT'S RESPONSE
			periods and the premises typically not being freque of the population (children and the elderly for exam magnitude of impact this would have no bearing o reported in the noise and vibration assessment. As magnitude of effect on a low sensitivity receptor w (Not Significant) effect. Notwithstanding this, Table magnitudes of impact for NSR H4 and NSR H7, resu Significant) effects on both Noise Sensitive Receptor industrial uses were not considered in the noise ar
			Industrial use receptors are covered by Health and not normally be included in an EIA for air quality.
			The Applicant therefore considers the appropriate already been identified and assessed in the Environ



quented by vulnerable members kample). Even with a high g on the significance ratings As per Table 11-14, a high r would result in a Minor Adverse ble 11-31 reported very low esulting in Negligible (Not ptors. For this reason, other and vibration assessment.

nd Safety regulations and would

te sensitive receptors have ronmental Statement.